1. **COMPLETE RUBBER SLEEVE (ASTM C-443) INCLUDES A MOLDED SEGMENT THAT HOLDS IT IN PLACE.**

2. **STAINLESS STEEL BAND (9/16" SERIES 316) SECURES UPPER HALF OF RUBBER SLEEVE TO THE PVC HUB.**

3. **PVC HUB (ASTM C-3034 SDR 35) DRIVE INTO CENTER OF RUBBER SLEEVE AFTER SLEEVE IS PLACED IN HOLE.**

**NOTE:**

1. **INSERTA TEES SHALL NOT BE USED ON NEW CONSTRUCTION AND ARE ONLY ALLOWED ON EXISTING THICK WALL PIPE MATERIAL, SUCH AS CONCRETE, DUCTILE IRON, AND RIB PLASTIC.**

2. **ALL INSERTA-TEE HOLES SHALL BE MACHINE DRILLED AND CORED AND LOCATED A MINIMUM 12" CLEAR DISTANCE FROM PIPE BELL.**